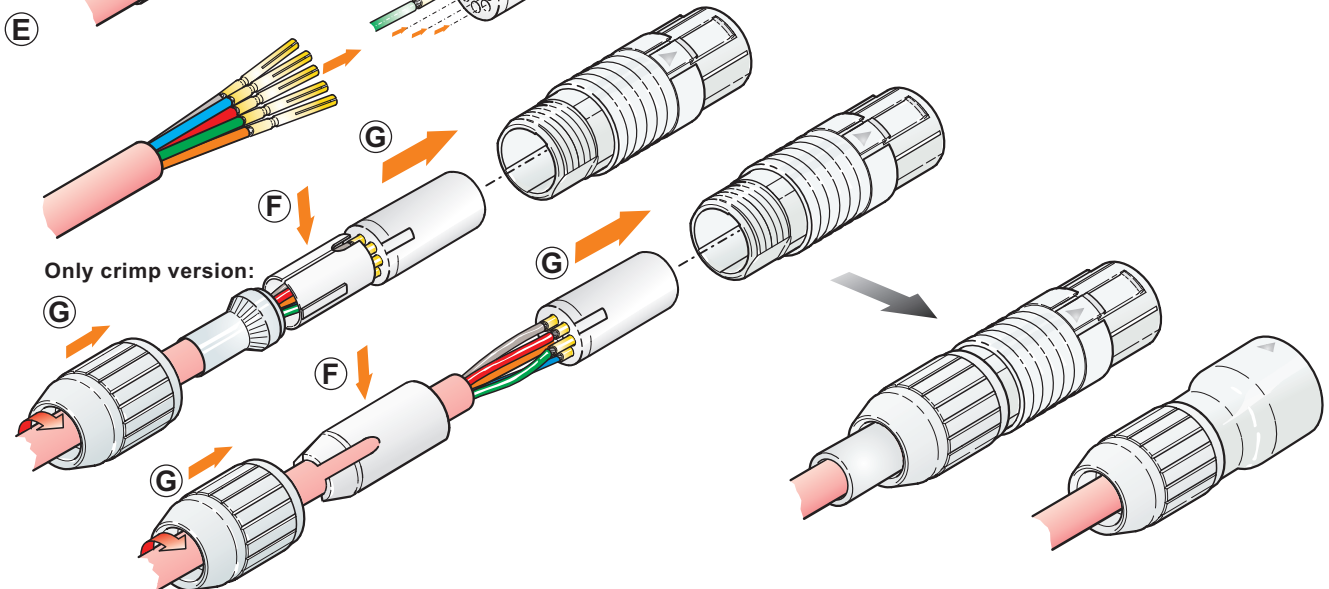
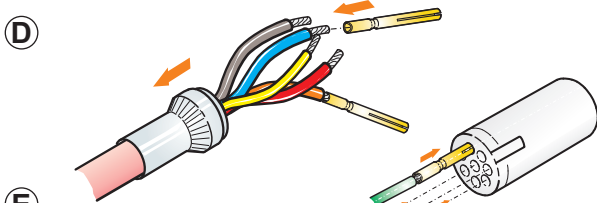
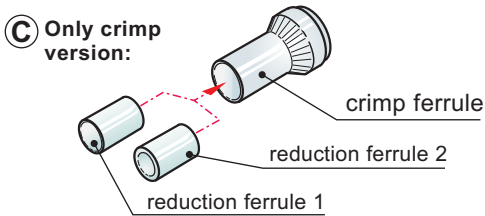
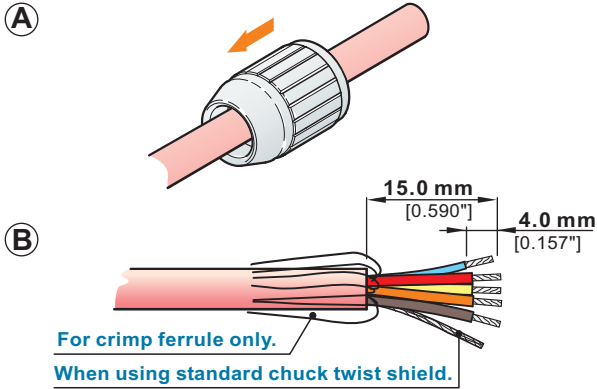




# ASSEMBLY INSTRUCTION

## miniCON | Cable Connector

### Standard & Crimp Version



- A** Put bushing onto the cable.
- B** Prepare cable as shown.
- C** Only crimp version:  
Slide crimp ferrule onto the cable.  
- Crimp ferrule, only for cable O.D. 4.5 - 6.0 mm  
- Crimp ferrule + reduction ferrule 1, for cable O.D. 3.3 - 4.4 mm  
- Crimp ferrule + reduction ferrule 2, for cable O.D. 2.5 - 3.2 mm
- D** Wire contacts:  
• Solder standard contacts.  
• For crimp contact use our HX-CONTACT crimp tool with the appropriate positioner (see ordering info)
- E** Snap the contacts into the insert.

Contact Arrangement:

Male



Female



- F** Press the distance sleeve / chuck onto the cable.
- G** Slide insert and chuck into the housing and fasten the bushing.

Same procedure for MSC & MMC housing with female or male inserts!

NEUTRIK AG  
NEUTRIK Zürich AG  
NEUTRIK USA Inc.  
NEUTRIK (UK) Ltd.

LI T: +423 / 237 24 24 F: +423 / 232 53 93  
CH T: +41 44 / 736 5010 F: +41 44 / 736 5011  
USA T: +1 732 / 901 9488 F: +1 732 / 901 9608  
UK T: +44 1983 / 811 441 F: +44 1983 / 811 439

NEUTRIK Vertriebs GmbH DE/NL/AT T: +49 8131 / 280 890 F: +49 8131 / 280 830  
NEUTRIK France FR T: +33 1 / 4131 6750 F: +33 1 / 4131 0511  
NEUTRIK Tokyo Ltd. JP T: +81 3 / 3663 4733 F: +81 3 / 3663 4796  
NEUTRIK Hong Kong Ltd. HK T: +852 / 2687 6055 F: +852 / 2687 6052

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