



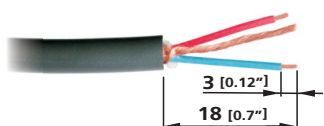
ASSEMBLY INSTRUCTION

NC3FXX-HA | Crimp XLR Cable Connector

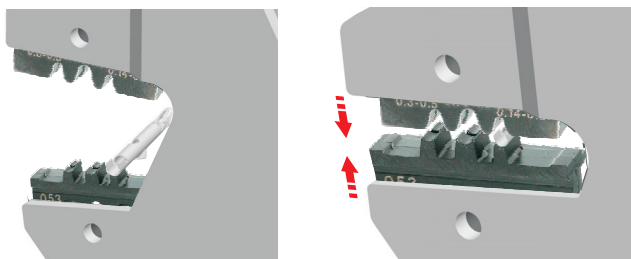
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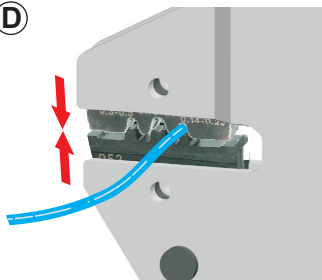
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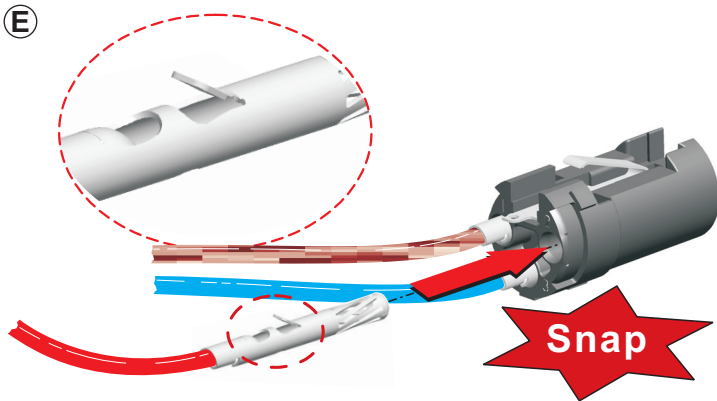
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Slide the boot onto the cable.

Ⓑ

Prepare cable as shown (twist the screen).

Ⓒ

Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!

Ⓓ

Position the wire in the contact & crimp it.

Repeat steps C, D, E for the remaining two contacts.

Ⓔ

Push the crimped contacts into the insert until you notice a snap.

Attention:

Align lug to the top!

Pay attention to correct wiring!

PIN 1 ... Screen

PIN 2 ... Hot, +

PIN 3 ... Cold, -

Ⓕ

Put the chuck onto the cable and align it with insert.

Attention: Pay attention to the guiding key.

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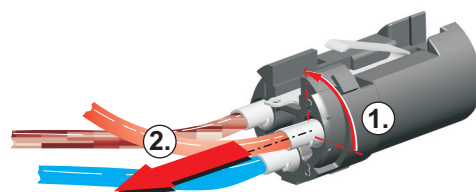
Slide the insert and the chuck into the housing.

Ⓗ

Finish the installation by screwing the bushing onto the connector.

Standard crimp according IEC 60352-2 (B crimp). Wire size AWG 22 - 24, 0.22 - 0.34 mm².

EXTRACTION OF CONTACT



1. Turn the contact 90°

2. Pull the contact out of the insert

3. Insert new Contact



ASSEMBLY INSTRUCTION

NC3MXX-HA | Crimp XLR Cable Connector

- A** Slide the boot onto the cable.
- B** Prepare cable as shown (twist the screen).
- C** Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!
- D** Position the wire in the contact & crimp it.
- E** Push the crimped contacts into the insert until you notice a snap.
- F** Put the chuck onto the cable and align it with insert.
- G** Slide the insert and the chuck into the housing.
- H** Finish the installation by screwing the bushing onto the connector.
- Attention:**
Align lug to the top!
Pay attention to correct wiring!
- Repeat steps C, D, E for the remaining two contacts.**
- Standard crimp according IEC 60352-2 (B crimp). Wire size AWG 22 - 24, 0.22 - 0.34 mm².**
- PIN 1 ... Screen**
PIN 2 ... Hot, +
PIN 3 ... Cold, -
- Snap**

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Draft. Nr.: BDA 183-0 / 3102M1531 | Update: 30.06.2008 | Data subject to change without prior notice. ©2008 NEUTRIK®. ALL RIGHTS RESERVED.