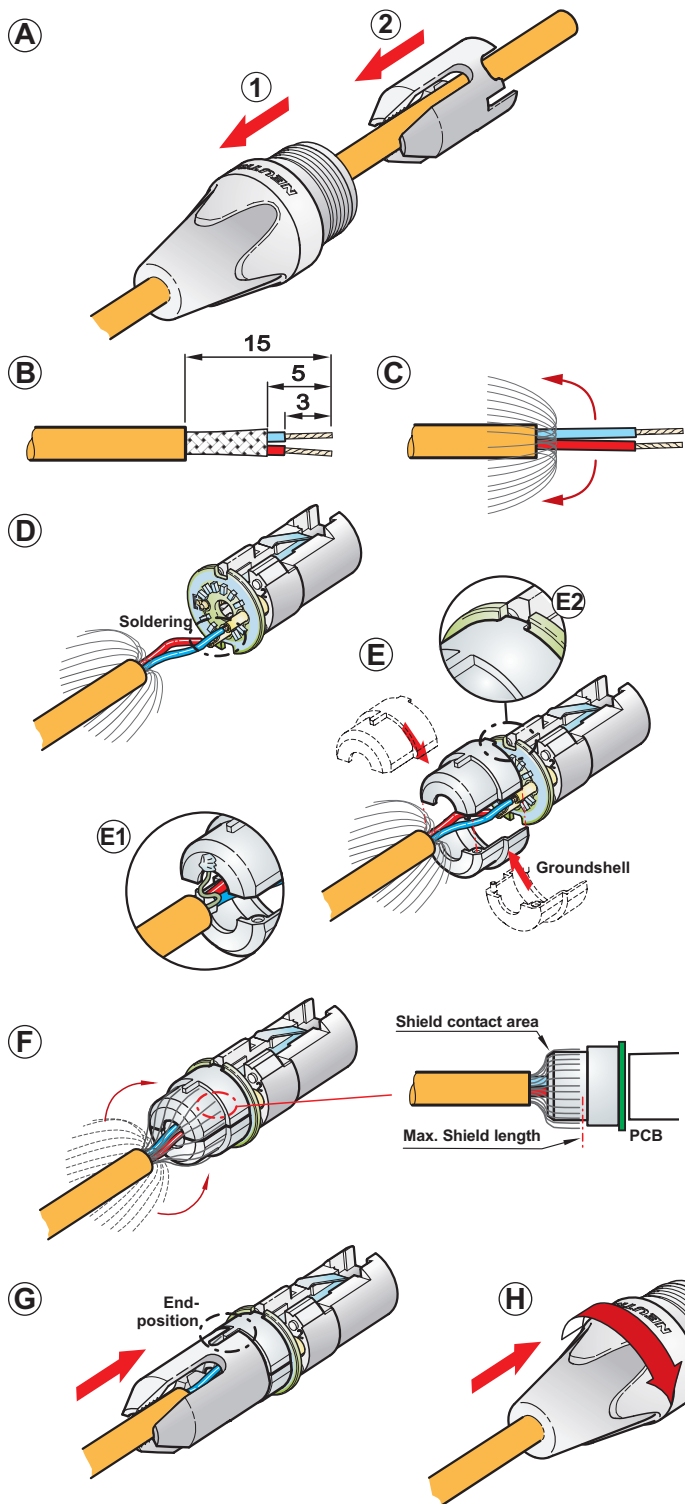




# ASSEMBLY INSTRUCTION

## NC3FXX-EMC & NC3MXX-EMC | XLR Cable Connector



- A** 1. Slide the boot onto the cable.  
2. Put chuck onto the cable.

- B** Prepare cable as shown.

- C** Fold back the cable-shield as shown.

- D** Insert wires into the terminals and solder them.

- E** Position the ground-shells over the conductors as shown.

In Case of cable with foil shield only:  
Solder drain wire to the ground shell (E1).  
Keep drain wire as short as practical, proceed with step (G).

Pay attention to inserting coding-rib of ground shell (E2), into dedicated recess of pcb.

- F** Lay cable-shield over ground shell. Distribute wires circumferentially.

- G** Slide chuck over cable-shield and ground shells towards end-position aligning the slots of the chuck to the ribs of the ground shells.

- H** Slide insert into the housing.

Finish the installation by turning the bushing onto the connector.

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