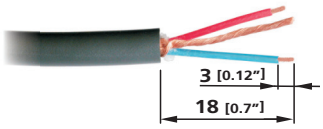
ASSEMBLY INSTRUCTION

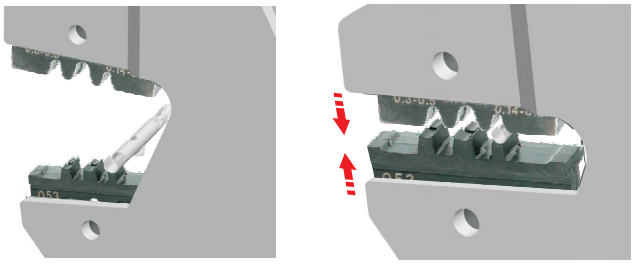
NC3FXX-HA | Crimp XLR Cable Connector

Ⓐ

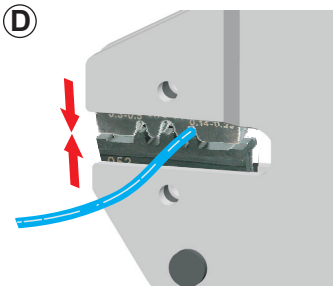
Ⓑ



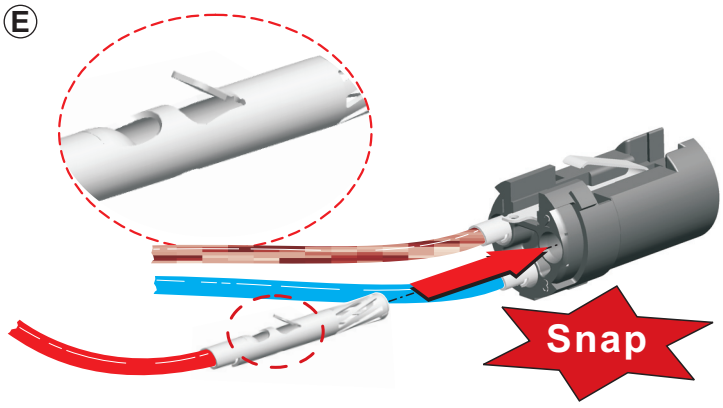
Ⓒ

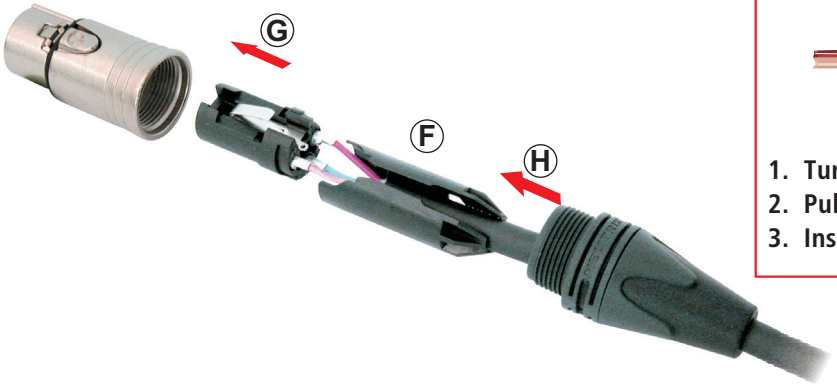


Ⓓ



Ⓔ





Ⓐ Slide the boot onto the cable.

Ⓑ Prepare cable as shown (twist the screen).

Ⓒ Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!

Ⓓ Position the wire in the contact & crimp it.

Repeat steps C, D, E for the remaining two contacts.

Ⓔ Push the crimped contacts into the insert until you notice a snap.

Attention:
Align lug to the top!
Pay attention to correct wiring!

PIN 1 … Screen
PIN 2 … Hot, +
PIN 3 … Cold, -

Ⓕ Put the chuck onto the cable and align it with insert.

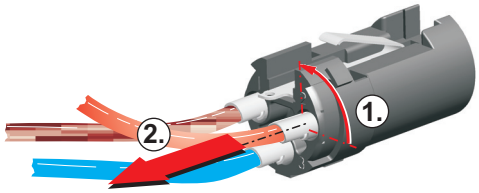
Attention: Pay attention to the guiding key.

Ⓖ Slide the insert and the chuck into the housing.

Ⓗ Finish the installation by screwing the bushing onto the connector.

Standard crimp according IEC 60352-2 (B crimp). Wire size AWG 22 - 24, 0.22 - 0.34 mm^2.

EXTRACTION OF CONTACT



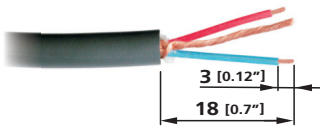
1. Turn the contact 90°
2. Pull the contact out of the insert
3. Insert new Contact

ASSEMBLY INSTRUCTION

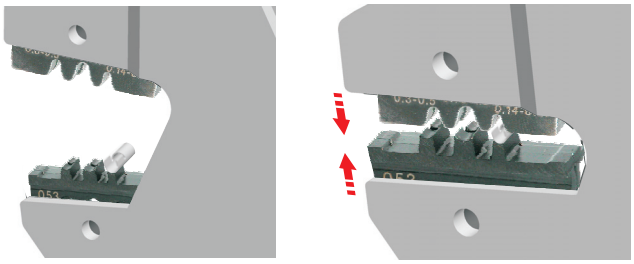
NC3MXX-HA | Crimp XLR Cable Connector

Ⓐ

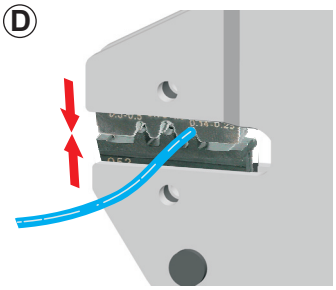
Ⓑ



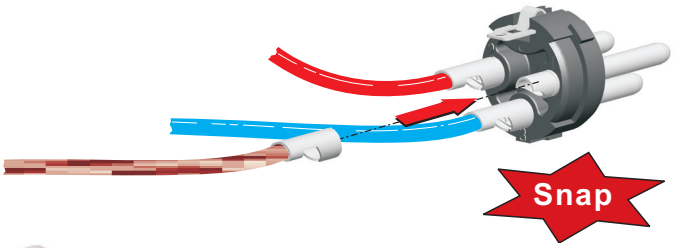
Ⓒ

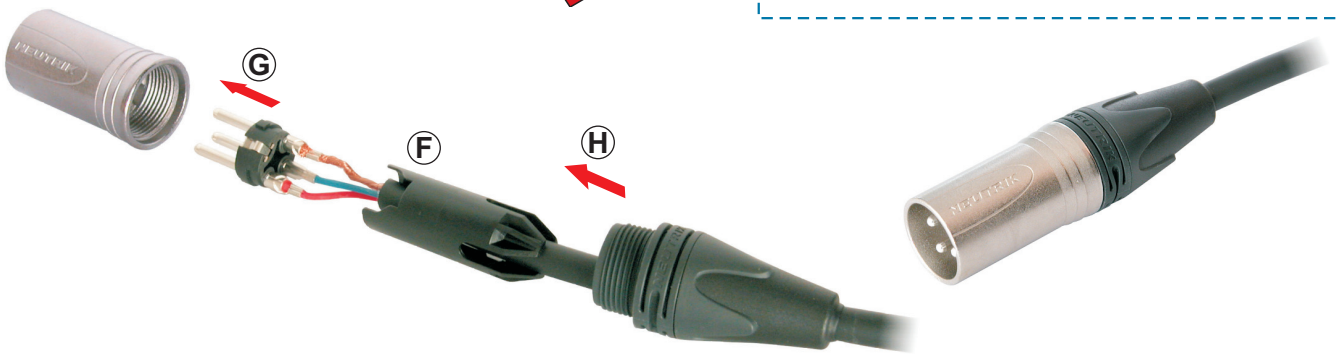


Ⓓ



Ⓔ





Ⓐ Slide the boot onto the cable.

Ⓑ Prepare cable as shown (twist the screen).

Ⓒ Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!

Ⓓ Position the wire in the contact & crimp it.

Repeat steps C, D, E for the remaining two contacts.

Ⓔ Push the crimped contacts into the insert until you notice a snap.

Attention:
Align lug to the top!
Pay attention to correct wiring!

PIN 1 … Screen
PIN 2 … Hot, +
PIN 3 … Cold, -

Ⓕ Put the chuck onto the cable and align it with insert.

Attention: Pay attention to the guiding key.

Ⓖ Slide the insert and the chuck into the housing.

Ⓗ Finish the installation by screwing the bushing onto the connector.

Standard crimp according IEC 60352-2 (B crimp). Wire size AWG 22 - 24, 0.22 - 0.34 mm^2.

NEUTRIK AG	LI	T: +423 / 237 24 24	F: +423 / 232 53 93	NEUTRIK Vertriebs GmbH	DE / NL / AT	T: +49 8131 / 280 890	F: +49 8131 / 280 830
NEUTRIK Zürich AG	CH	T: +41 44 / 736 5010	F: +41 44 / 736 5011	NEUTRIK France	FR	T: +33 1 / 4131 6750	F: +33 1 / 4131 0511
NEUTRIK USA Inc.	USA	T: +1 732 / 901 9488	F: +1 732 / 901 9608	NEUTRIK Tokyo Ltd.	JP	T: +81 3 / 3663 4733	F: +81 3 / 3663 4796
NEUTRIK (UK) Ltd.	UK	T: +44 1983 / 811 441	F: +44 1983 / 811 439	NEUTRIK Hong Kong Ltd.	HK	T: +852 / 2687 6055	F: +852 / 2687 6052

Draft. Nr.: BDA 183-0 / 3102M1531 | Update: 30.06.2008 |

Data subject to change without prior notice. ©2008 NEUTRIK®. ALL RIGHTS RESERVED.