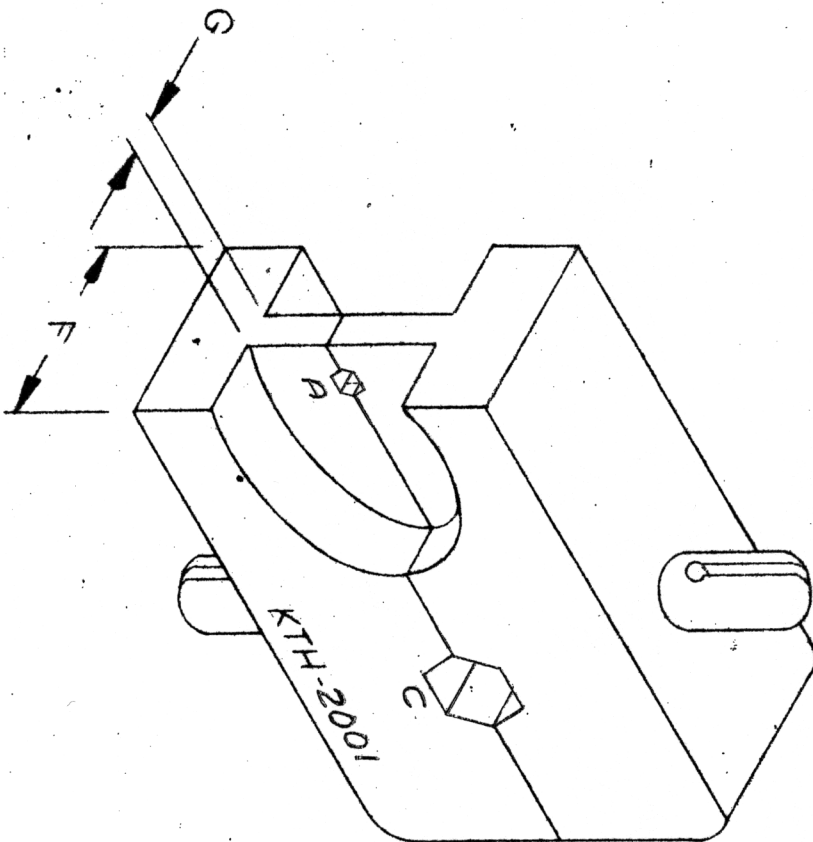




- NOTES:
1. FOR USE WITH RG-55, 58, 141, 142, 223 & 177
 2. MATERIAL: ALLOY STEEL; FINISH: BLACK OXIDE

HEX SIZES (ACROSS FLATS)				DIE WIDTH	WEB WIDTH		
A	B	C	D	F	G	H	I
.069	—	.215	—	.400	.080	—	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS $\pm .004$
3. NO FILLETS PERMITTED.
4. ANGLES $\pm 0^\circ 30'$
5. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
1. 1 R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
5. ALL DIMENSIONS PRIOR TO PLATING.

REVISIONS	
ISSUE	CHANGES
2	CN 27545 C SD 8 NOV 85

REF.	
FINISH	
SPEC	
MATL.	
SPEC	

CRIMP DIE	
DRAWN JGL.	DATE 15 JUN 72
APPR.	DATE

KINGS ELECTRONICS
40 MARBLEDALE ROAD
TUCKAHOE, N. Y. 10707

KTH-2001