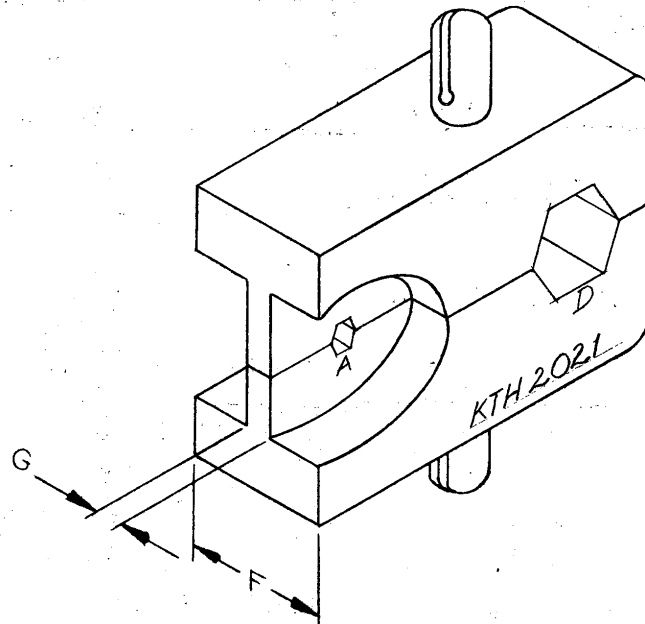


KTH-2021



NOTES:

1. FOR USE WITH 114, 119, 181, 188, RAYCHEM 5024A-1312, 5026A-1018 & 5026A-1318 CABLE.

HEX SIZES (ACROSS FLATS)					DIE WIDTH	WEB WIDTH		
A	B	C	D		F	G	H	I
.042	—	—	.128	—	.315	.080	—	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^\circ 30'$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

REVISIONS

ISSUE	CHANGES
2	CN 27545 C SD 8 NOV 85

REF:

FINISH

SPEC.

MATL.

SPEC

CRIMP DIE

DRAWN	IDE	DATE	21 NOV 72
APPR.	L1	DATE	21 NOV 72

KINGS ELECTRONICS
40 MARBLEDALE ROAD
TUCKAHOE N. Y. 10707

KTH-2021