



NOTES:
 1. FOR USE WITH NAVAIR G7A37A130 CABLE

HEX SIZES (ACROSS FLATS)		DIE WIDTH		WEB WIDTH	
A	B	C	D	E	F
.110	.429		.400	.093	

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ±.010
2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX
3. PLACE DECIMALS ±.001
3. NO FILLETS PERMITTED.
4. ANGLES ±0°30'
4. SURFACE ROUGHNESS 63 MICRONS RMS MAX
5. T.I.R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT
5. ALL DIMENSIONS PRIOR TO PLATING.

REVISIONS	
ISSUE	CHANGES
0	ER 23444 MA 2 JUN 82
1	CN 87546 & AJ 2 DEC 85

REF	
FINISH	
SPEC.	
MATL.	
SPEED	
DRAWN	MJB
DATE	11 MAR 88
APPR.	
CHIMP DIE KINGS ELECTRONICS 40 MARLEDALE ROAD TUCKAHOE, N. Y. 10707 KTH-2135	