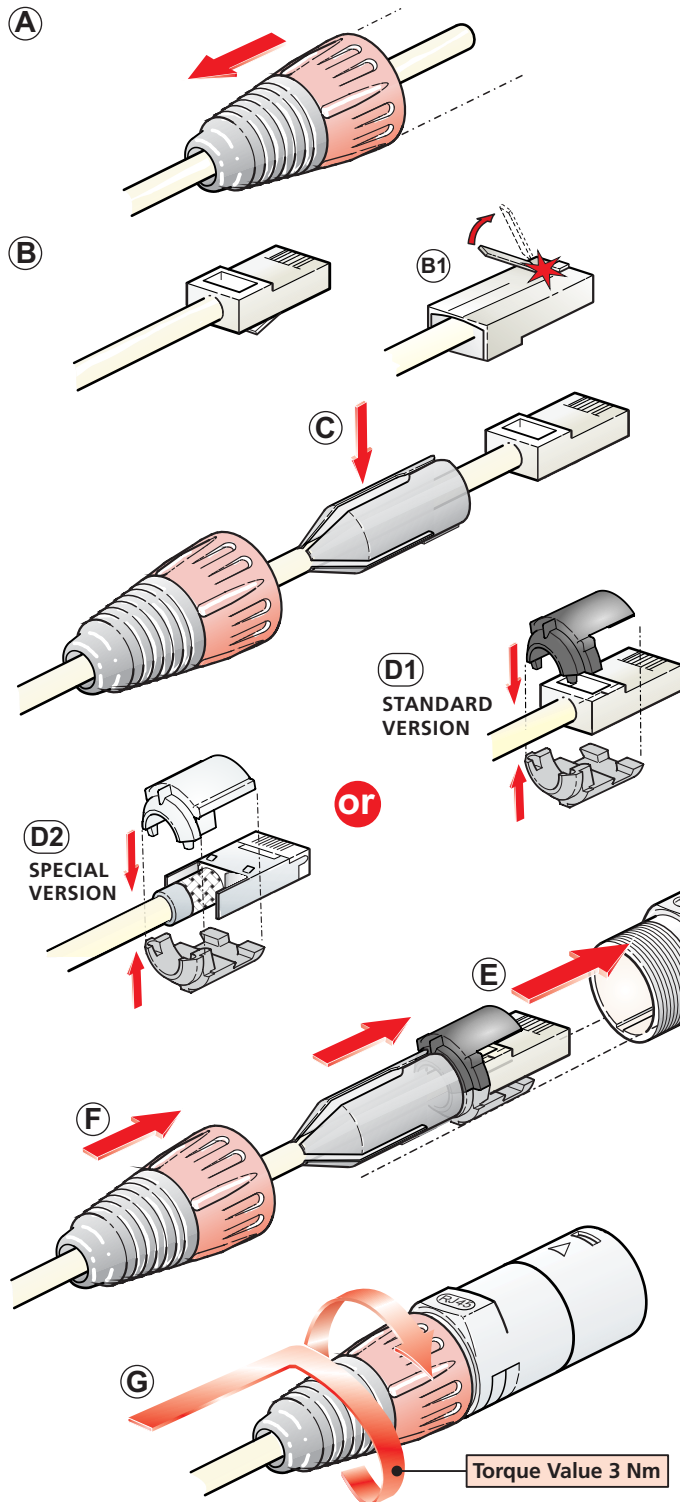




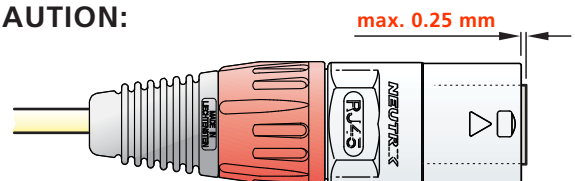
ASSEMBLY INSTRUCTION

etherCON | NE8MC-1, Ruggedized RJ 45
Data Connector with X Series bushing



- A** Slide the bushing over the cable.
- B** Assemble the RJ45 plug on the cable.
- B1** Cut off the release tab of RJ45 plug.
- C** Put the chuck onto the cable.
- D1** Standard version:
Position the black & grey adapter onto the connector.
- D2** Special version:
Position the white & grey adapter into the port.
- E** Hold the assembly (RJ45 + adapters) in place with the chuck and slide it into the housing. Pay attention: the connector latch has to point downwards (opposite direction of RJ45 lettering)
- F** Slide the chuck in the housing (pay attention to the guiding key).

CAUTION:



- G** Slide the boot to the housing and tighten the bushing (max. torque 3 Nm).

NEUTRIK AG LI T: +423 / 237 24 24 F: +423 / 232 53 93
NEUTRIK USA Inc. USA T: +1 704 / 972 3050 F: +1 704 / 438 9202
NEUTRIK (UK) Ltd. UK T: +44 1983 / 811 441 F: +44 1983 / 811 439
NEUTRIK Vertriebs GmbH DE/NL/AT/DK T: +49 8131 / 280 890 F: +49 8131 / 280 830

NEUTRIK France FR T: +33 1 / 4131 6750 F: +33 1 / 4131 0511
NEUTRIK Tokyo Ltd. JP T: +81 3 / 3663 4733 F: +81 3 / 3663 4796
NEUTRIK Hong Kong Ltd. HK T: +852 / 2687 6055 F: +852 / 2687 6052
NEUTRIK India Pvt. Ltd. IND T: +91 / 982 05 43 424 F: +91 / 22 26163 540

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