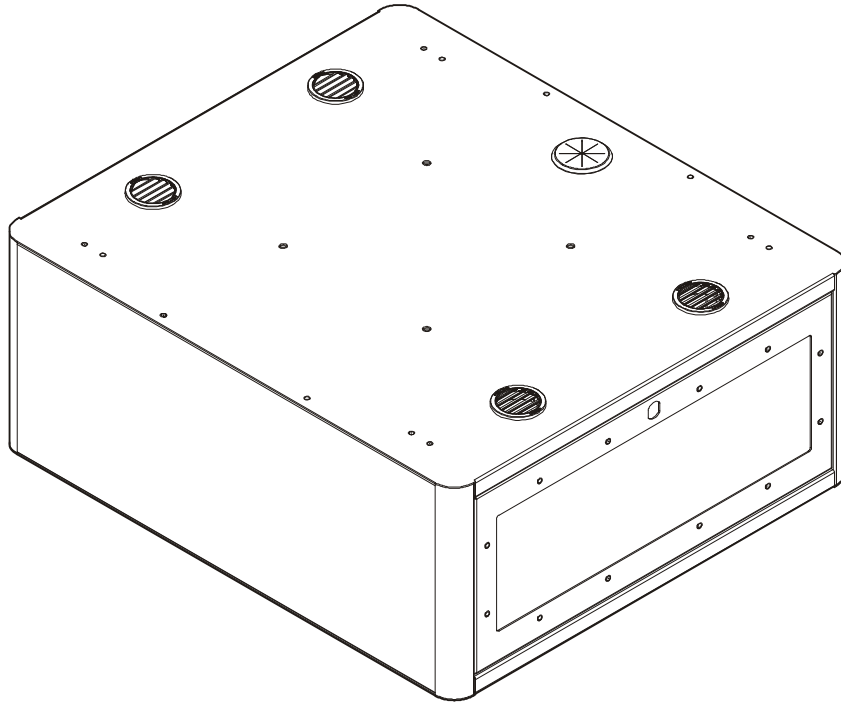# INSTALLATION INSTRUCTIONS

Secure Storage Cabinet

DISCLAIMER

Milestone AV Technologies and its affiliated corporations and subsidiaries (collectively "Milestone"), intend to make this manual accurate and complete. However, Milestone makes no claim that the information contained herein covers all details, conditions or variations, nor does it provide for every possible contingency in connection with the installation or use of this product. The information contained in this document is subject to change without notice or obligation of any kind. Milestone makes no representation of warranty, expressed or implied, regarding the information contained herein. Milestone assumes no responsibility for accuracy, completeness or sufficiency of the information contained in this document.

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⚠ IMPORTANT SAFETY INSTRUCTIONS

⚠ **WARNING:** A WARNING alerts you to the possibility of serious injury or death if you do not follow the instructions.

⚠ **CAUTION:** A CAUTION alerts you to the possibility of damage or destruction of equipment if you do not follow the corresponding instructions.

⚠ **WARNING:** Failure to read, thoroughly understand, and follow all instructions can result in serious personal injury, damage to equipment, or voiding of factory warranty! It is the installer's responsibility to make sure all components are properly assembled and installed using the instructions provided.

⚠ **WARNING:** Exceeding the weight capacity can result in serious personal injury or damage to equipment! It is the installer's responsibility to make sure the combined weight of all equipment stored within the PAC735 does not exceed 40 lbs (18.14 kg).
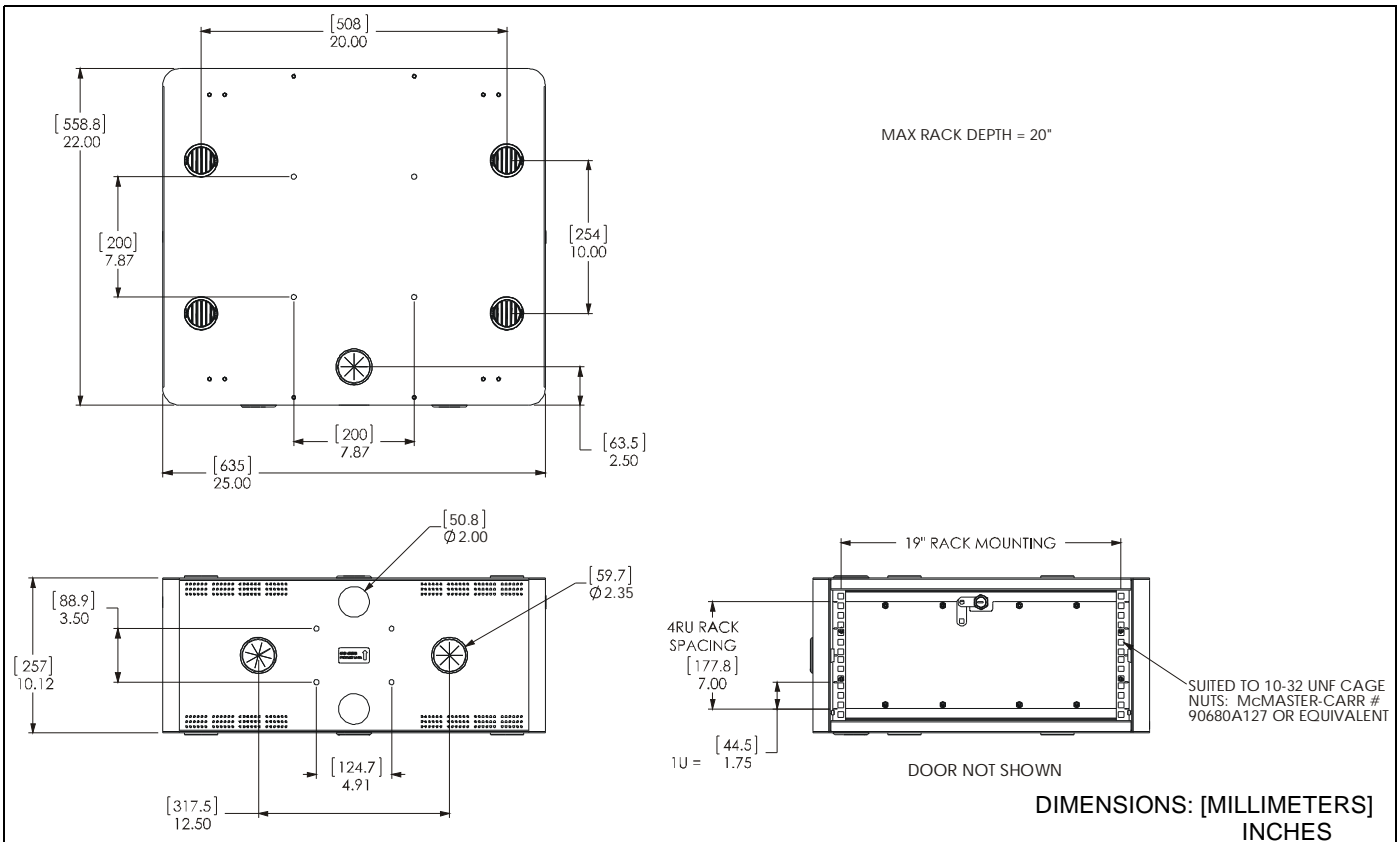
⚠ **WARNING:** Use this mounting system only for its intended use as described in these instructions. Do not use attachments not recommended by the manufacturer.

⚠ **WARNING:** Never operate this mounting system if it is damaged. Return the mounting system to a service center for examination and repair.
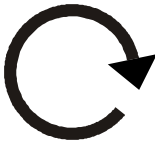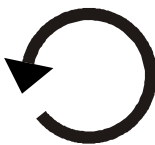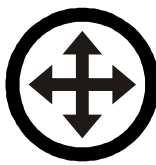
⚠ **WARNING:** Do not use this product outdoors.

--SAVE THESE INSTRUCTIONS--

DIMENSIONS

MAX RACK DEPTH = 20"

19" RACK MOUNTING

4RU RACK SPACING [177.8] 7.00

1U = [44.5] 1.75

SUITED TO 10-32 UNF CAGE NUTS: McMASTER-CARR # 90680A127 OR EQUIVALENT

DOOR NOT SHOWN

DIMENSIONS: [MILLIMETERS]
INCHES

LEGEND

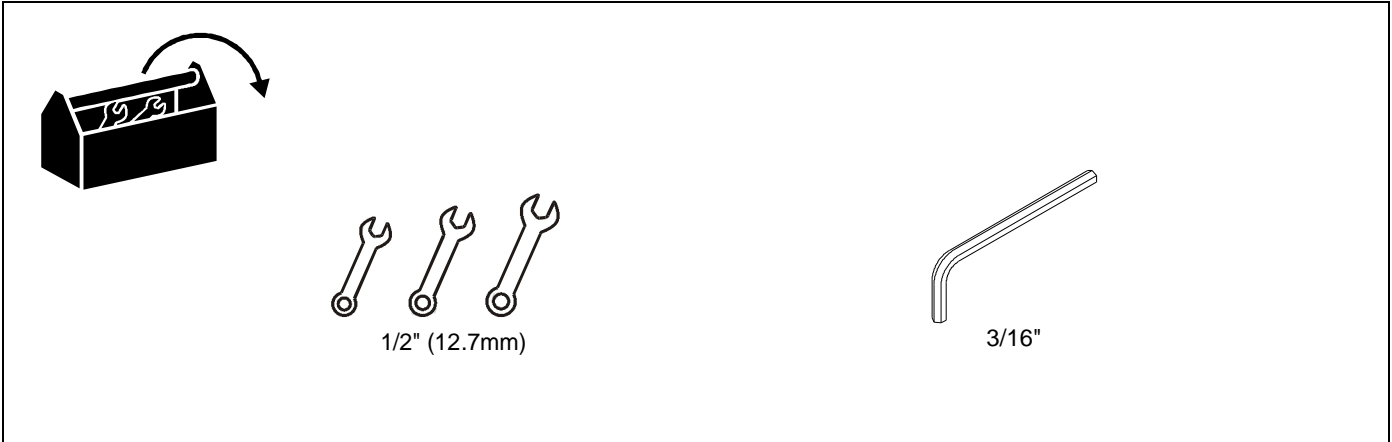|	Tighten Fastener
	Apretar elemento de fijación
	Befestigungsteil festziehen
	Apertar fixador
	Serrare il fissaggio
	Bevestiging vastdraaien
	Serrez les fixations

	Loosen Fastener
	Aflojar elemento de fijación
	Befestigungsteil lösen
	Desapertar fixador
	Allentare il fissaggio
	Bevestiging losdraaien
	Desserrez les fixations

	Phillips Screwdriver
	Destornillador Phillips
	Kreuzschlitzschraubendreher
	Chave de fendas Phillips
	Cacciavite a stella
	Kruiskopschroevendraaier
	Tournevis à pointe cruciforme

	Open-Ended Wrench
	Llave de boca
	Gabelschlüssel
	Chave de bocas
	Chiave a punte aperte
	Steeksleutel
	Clé à fourche

	By Hand
	A mano
	Von Hand
	Com a mão
	A mano
	Met de hand
	À la main

	Hex-Head Wrench
	Llave de cabeza hexagonal
	Sechskantschlüssel
	Chave de cabeça sextavada
	Chiave esagonale
	Zeskantsleutel
	Clé à tête hexagonale

	Pencil Mark
	Marcar con lápiz
	Stiftmarkierung
	Marcar com lápis
	Segno a matita
	Potloodmerkteken
	Marquage au crayon

	Drill Hole
	Perforar
	Bohrloch
	Fazer furo
	Praticare un foro
	Gat boren
	Percez un trou

	Adjust
	Ajustar
	Einstellen
	Ajustar
	Regolare
	Afstellen
	Ajuster

	Remove
	Quitar
	Entfernen
	Remover
	Rimuovere
	Verwijderen
	Retirez

	Optional
	Opcional
	Optional
	Opcional
	Opzionale
	Optie
	En option

	Security Wrench
	Llave de seguridad
	Sicherheitsschlüssel
	Chave de segurança
	Chiave di sicurezza
	Veiligheidssleutel
	Clé de sécurité

TOOLS REQUIRED FOR INSTALLATION

1/2" (12.7mm)

3/16"

PARTS

A (1)
[Storage cabinet]

B (1)
[Left wedge plate]

C (1)
[Right wedge plate]

D (1)
[Clamp bracket]

E (1)
[Front cross bar]

F (1)
[Rear cross bar]

G (4)
5/16-18 x 5/8"

H (2)
5/16-8x 1/2"

J (12)
5/16-18"

K (2)
1/4"

L (2)
[Key]
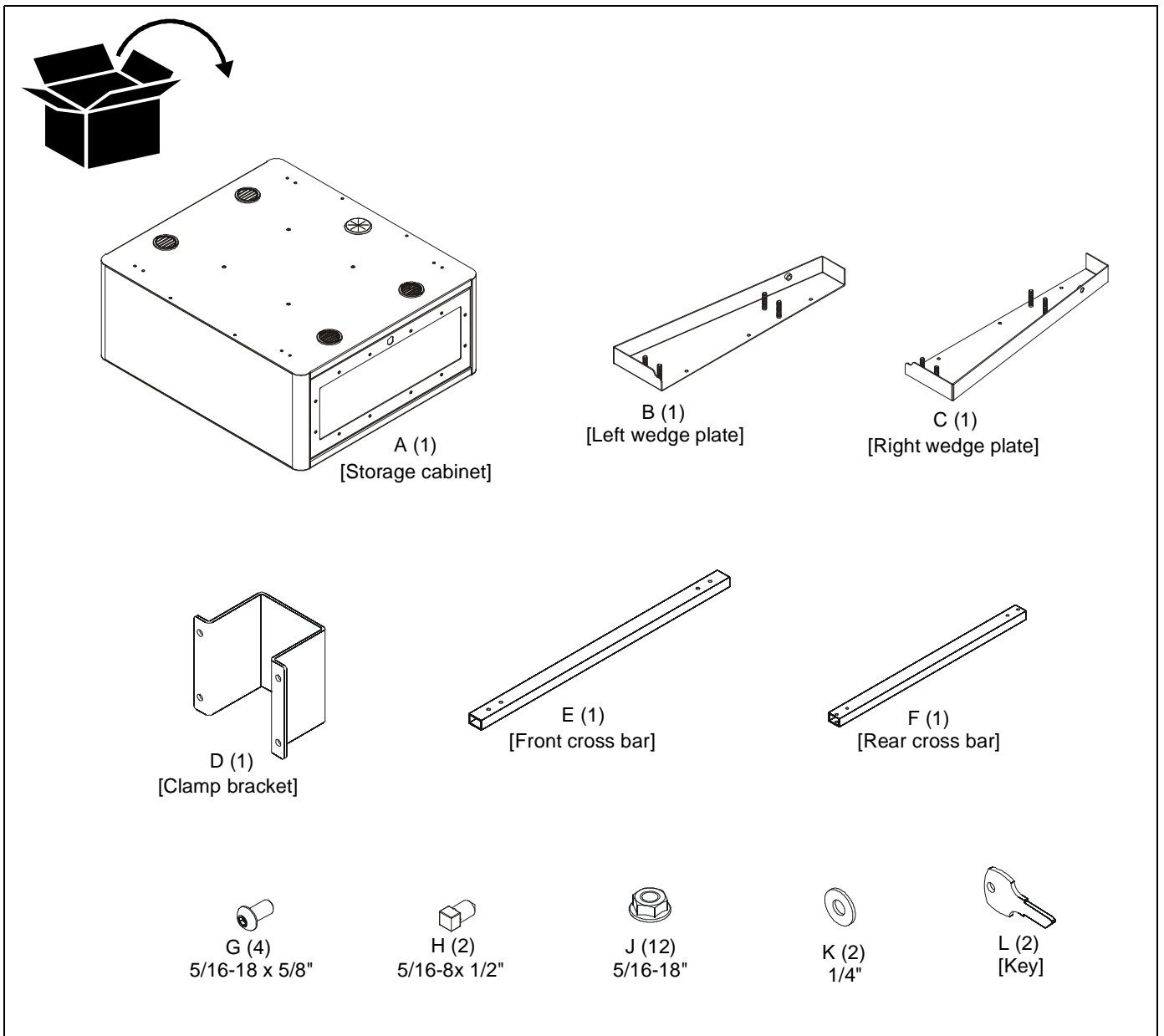
ASSEMBLY AND INSTALLATION

Assemble Base Support (Cart Installation ONLY!)

NOTE: If installing PAC735 to a stand rather than a cart, the base support is not needed as the PAC735 will sit directly on the base of the stand. Proceed to Mount Storage Cabinet section.

1. Place left wedge plate (B) and right wedge plate (C) on a flat surface with threaded bolts facing up. (See Figure 1)

2. Place front cross bar (E) and rear cross bar (F) on top of wedge plates and insert bolts through corresponding holes on cross bars. (See Figure 1)

3. Install eight 5/16-18" hex nuts (J) over each threaded bolt and tighten until cross bars are secured to wedge plates. (See Figure 1)
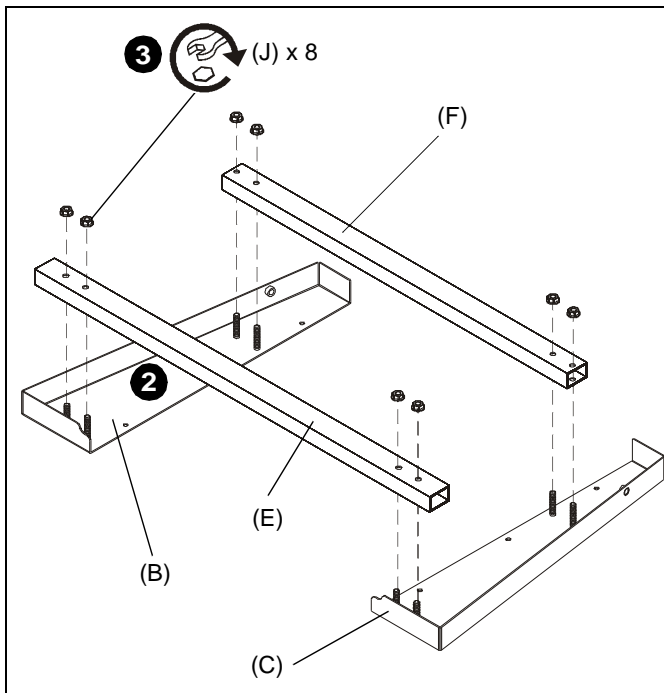

Figure 2

2. Slightly loosen (approximately three turns) the front button head cap screw on either side of the cart base. (See Figure 3)

NOTE: Only **one** screw should be loosened on only **one** side of the cart base.

3. Place base support inside legs of cart and push toward cart back. (See Figure 3)

Figure 1

Attach Base Support to Cart

1. Partially install two 5/16-18 x 1/2" square head cap screws (H) and two 1/4" flat washers (K) into side holes on wedge plates. DO NOT TIGHTEN! (See Figure 2)

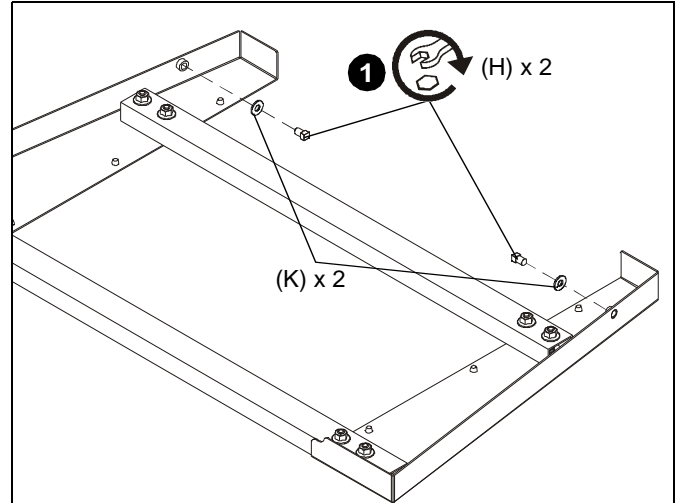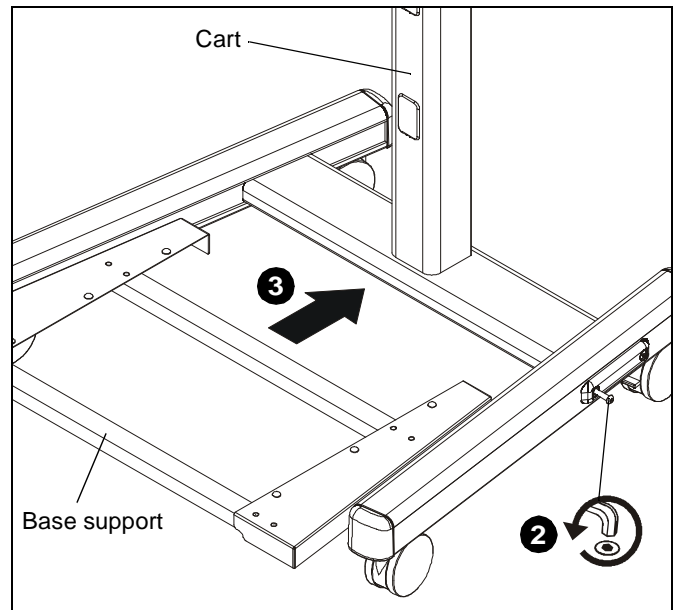**NOTE:** Screws should protrude approximately 1/8" beyond wedge plate edge.

Figure 3

4. Push base support back until it snaps in behind front cap of cart base. (See Figure 4)

5. Tighten button head cap screw on cart side which was loosened in Step 2. (See Figure 4)

6. Tighten two 5/16-18 x 1/2" square head cap screws (H) from Step 1 further into cart until base support is secured to cart. (See Figure 5)
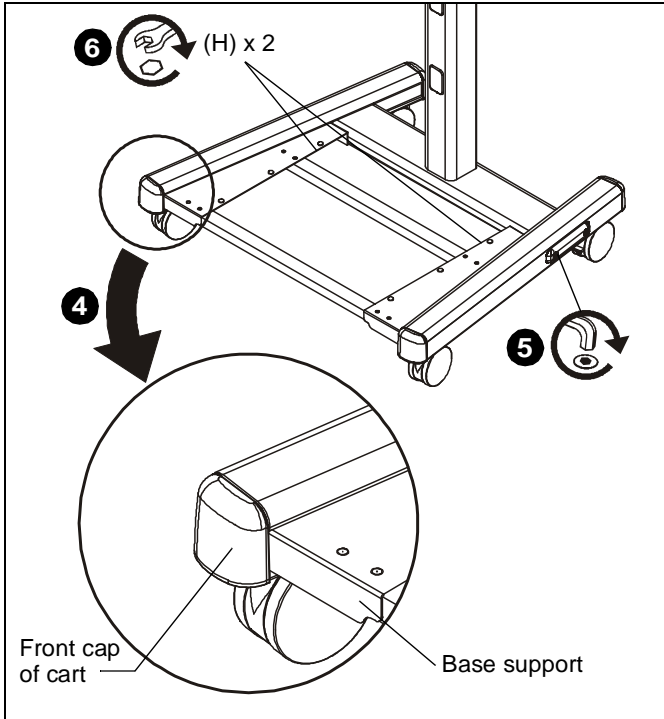

Figure 4

Mount Storage Cabinet

1. Place storage cabinet (A) on top of base support. (See Figure 5)
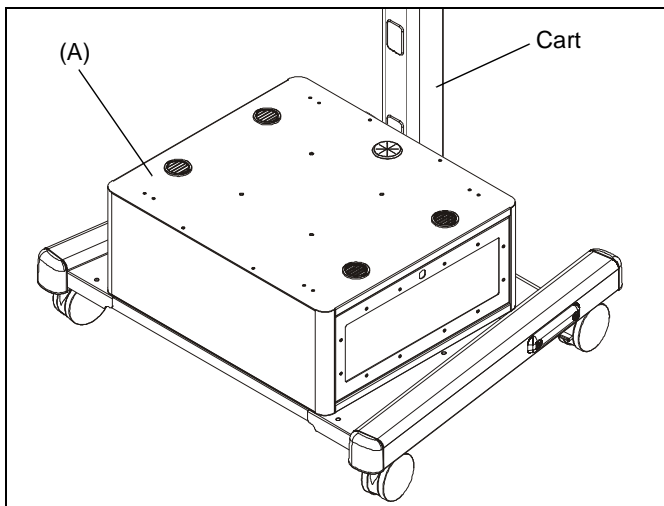

Figure 5

2. Place clamp bracket (D) around cart/stand and line up with holes on back of storage cabinet (A). (See Figure 6)

3. Insert four 5/16-18 x 5/8" button head cap screws (G) through clamp bracket holes and into holes on back of storage cabinet (A). (See Figure 6)
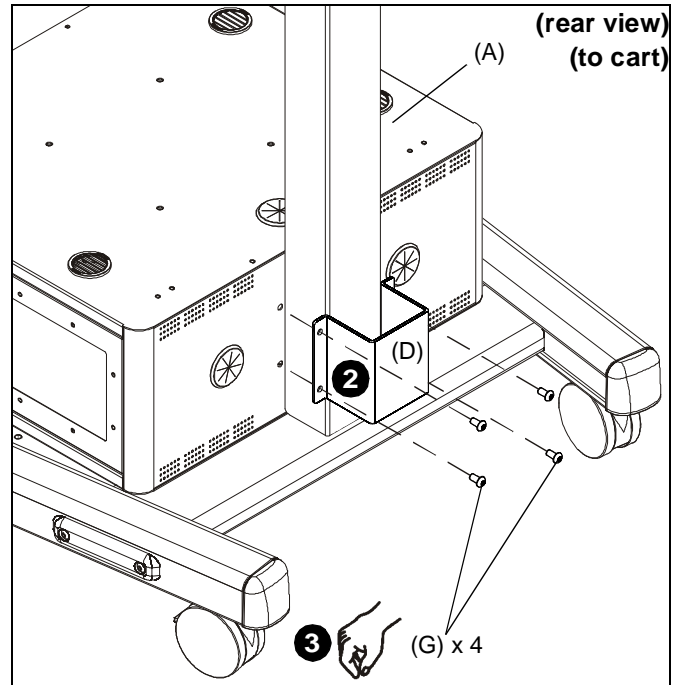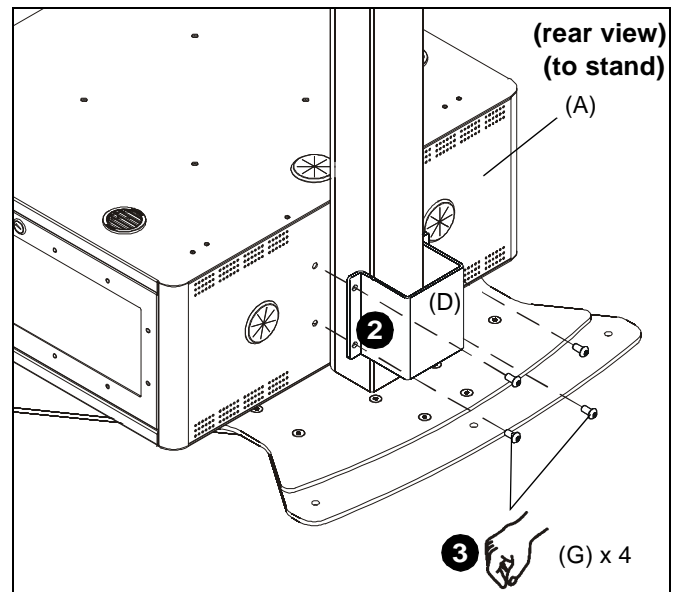

Figure 6

Figure 7

4. Open either door on accessory to install remaining four 5/16-18" hex nuts (J) onto four 5/16-18 x 5/8" button head cap screws (G) until accessory is fully secured to cart/stand. (See Figure 6)

NOTE: Up to three storage cabinets can be stacked vertically on top of each other per cart/stand. Repeat steps 1-4 for additional cabinets and use holes on top of cabinets to bolt cabinets together.

6

Rack Installation (Optional)

1. Open windowed door.

2. Slide rack equipment (not included) into storage cabinet.

NOTE: Each storage cabinet supports 19" (483 mm) wide rack
mount equipment and has a capacity of 4 U.

3. Use #10-32 cage nuts (not included) to secure storage
racks to storage cabinet.

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