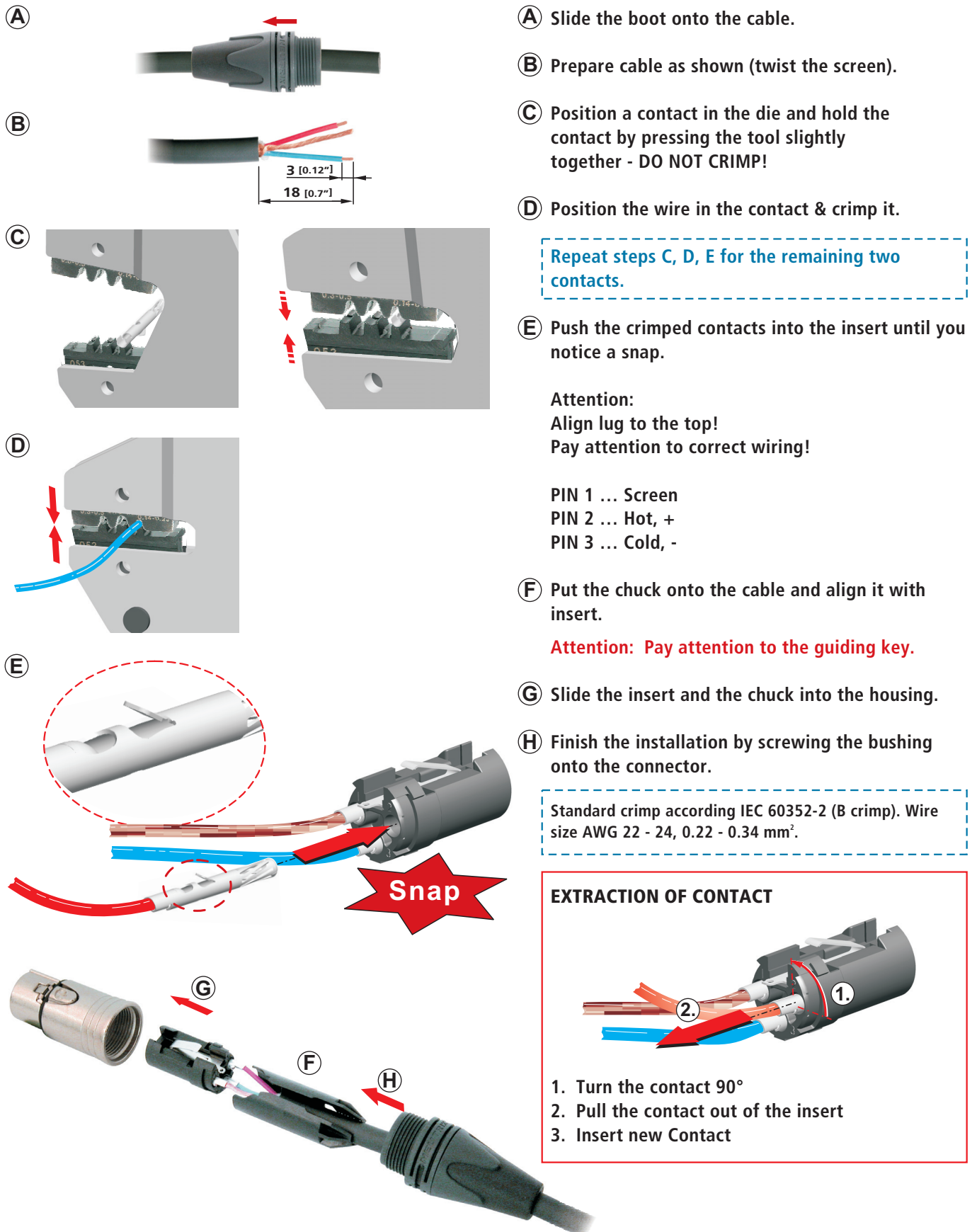




ASSEMBLY INSTRUCTION

NC3FXX-HA | Crimp XLR Cable Connector





ASSEMBLY INSTRUCTION

NC3MXX-HA | Crimp XLR Cable Connector

- A** Slide the boot onto the cable.
- B** Prepare cable as shown (twist the screen).
- C** Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!
- D** Position the wire in the contact & crimp it.
- E** Push the crimped contacts into the insert until you notice a snap.
- F** Put the chuck onto the cable and align it with insert.
- G** Slide the insert and the chuck into the housing.
- H** Finish the installation by screwing the bushing onto the connector.
- Attention:**
Align lug to the top!
Pay attention to correct wiring!
- Repeat steps C, D, E for the remaining two contacts.**
- Standard crimp according IEC 60352-2 (B crimp). Wire size AWG 22 - 24, 0.22 - 0.34 mm².**
- PIN 1 ... Screen**
PIN 2 ... Hot, +
PIN 3 ... Cold, -
- Snap**

NEUTRIK AG
NEUTRIK Zürich AG
NEUTRIK USA Inc.
NEUTRIK (UK) Ltd.

LI
CH
USA
UK

T: +423 / 237 24 24
T: +41 44 / 736 5010
T: +1 732 / 901 9488
T: +44 1983 / 811 441

F: +423 / 232 53 93
F: +41 44 / 736 5011
F: +1 732 / 901 9608
F: +44 1983 / 811 439

NEUTRIK Vertriebs GmbH
NEUTRIK France
NEUTRIK Tokyo Ltd.
NEUTRIK Hong Kong Ltd.

DE/NL/AT
FR
JP
HK

T: +49 8131 / 280 890
T: +33 1 / 4131 6750
T: +81 3 / 3663 4733
T: +852 / 2687 6055

F: +49 8131 / 280 830
F: +33 1 / 4131 0511
F: +81 3 / 3663 4796
F: +852 / 2687 6052

Draft. Nr.: BDA 183-0 / 3102M1531 | Update: 30.06.2008 | Data subject to change without prior notice. ©2008 NEUTRIK®. ALL RIGHTS RESERVED.