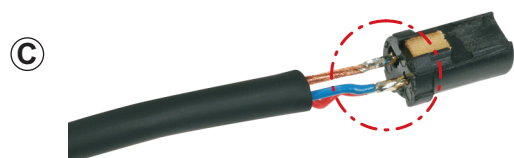


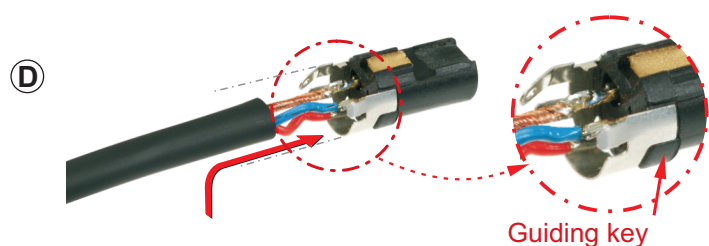
A Slide the rubber sealing (1) (RT*FC-B-W only) and the boot (2) onto the cable.



B Prepare cable as shown.

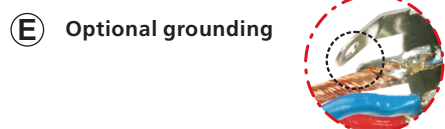


C Insert wires into the terminals and solder them.



D Apply the grounding to the cable and position it on the insert.

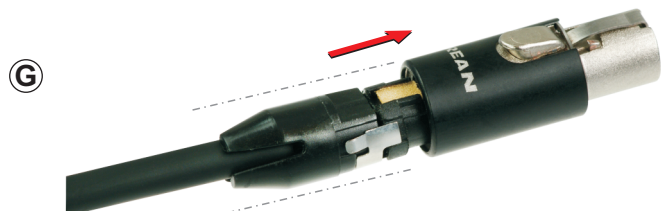
Attention: Pay attention to the key.



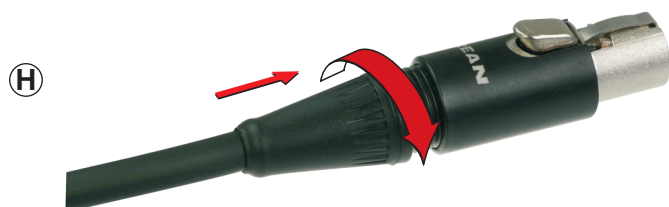
E Grounding Option: Ground with housing, solder #1 to the solder lug of the grounding.



F Put chuck onto the cable.
Attention: Pay attention to the guiding key.
Black chuck: O.D. 2.0 - 3.5 mm
Blue chuck: O.D. 3.0 - 4.5 mm



G Slide insert and chuck together into the housing.



H Screw the bushing onto the connector. The RT*FC-B type is ready.

Rubber sealing assembly on page 2.

SINGLE BAG PACKAGING:

The rubber sealing can be easily applied by hand.



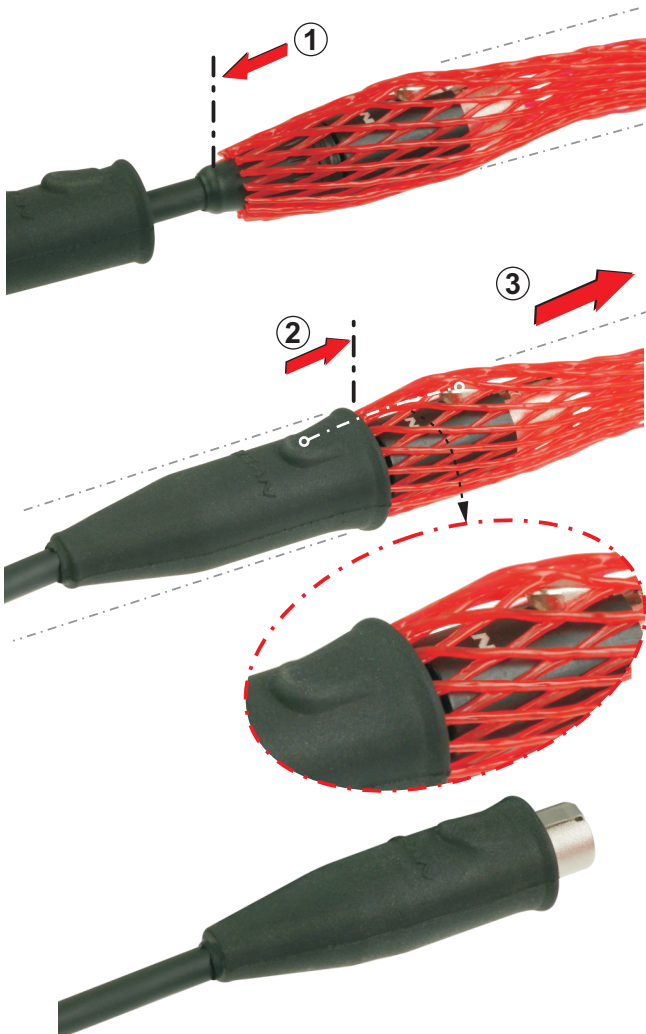
► Finish



Attention: Pay attention to the position of the latch (see the picture).

BULK PACKAGING:

For large quantity assemblies an assembly hose is supplied with bulk packaging (-D).



① Put the assembly hose onto the connector over the end of the boot (as shown in picture).

② Push the rubber sealing onto the assembly aid.

Attention: Pay attention to the position of the latch (see the picture).

③ Hold the cable and pull the assembly tool jerkily off the connector (the sealing jacket is pulled in position).

► Finish

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