



INSTRUCTIONS:

- 1) CUT THE WIRES ACCORDINGLY AS SHOWN ABOVE.
- 2) RUN IT THROUGH INSULATOR AND SOLDER THE CONTACT WIRES TO THE PLUG ASSEMBLY. CONNECT THE INSULATOR TO THE PLUG ASSEMBLY. THE CONTACTS IN THE PLUG ASSEMBLY CAN WITHSTAND 2.0 LBS PULL OUT FORCE.
- 3) NOW SLIDE THE CONNECTED PLUG ASSEMBLY, INSULATOR INTO THE TINI QG HOUSING. MAKE SURE THAT THE PLUG ASSEMBLY IS BUTTED UP AGAINST THE FRONT OF THE TINI QG HOUSING.
- 4) SOLDER THE GROUND TERMINAL WIRE TO THE TINI QG HOUSINGS'S LOWER THRU HOLE AS SHOWN.
- 5) SLIDE THE BOTTOM PLASTIC HOUSING UP TOWARDS THE FEMALE HOUSING. THIS HOUSING CAN BE INSTALLED 90° ORIENTATED OTHER WAY IF PREFERRED.
- 6) DROP AND SLIDE THE TOP RIGHT ANGLE HOUSING INTO THE GROVE SUCH AS IT LATCHES WITH THE BOTTOM PLASTIC AND FEMALE HOUSING.
- 7) SLIDE THE CABLE CLAMP THROUGH THE CABLE INTO THE TOP/BOT HOUSINGS AS SHOWN.
- 8) SCREW THE PLUG HANDLE TO 3 IN-LB MAX AND POP IN THE BOOT TO ASSEMBLE FULL PRODUCT.

CUSTOMER DRAWING



					☆ STAR SYMBOL DENOTES CRITICAL DIMENSION	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.					
					UNLESS OTHERWISE SPECIFIED 1. ALL DIMENSIONS IN INCHES - TWO PLACE DECIMALS ±0.01 - THREE PLACE DECIMALS ±0.005 - ANGLES ±1° - ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.  2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002  3. REMOVE ALL BURRS	SIZE	WIDTH		MULT	LBS/M	TEMPER
						FINISH				MATERIAL	
						SPEC No.				SPEC No.	
						FIRST USED ON		SCALE		Switchcraft®	
								1:1			
0D	ADDED DIMENSIONS LAYOUT CHANGED	09/18/18	AM	*		DATE DRAWN	BY	CHKD	APVD	SHEET 1 OF 1	
0C	ADDED PART NUMBERING SEQUENCE	09/25/17	AM	*		07/27/16	AM	*	*	PART No.	
0B	EDITED LAYOUT	01/03/17	AM	*				*	*	TARA_FX SERIES_CD	
REV	ECO NUMBER	DATE	BY	APVD		NAME				REV	
REVISIONS					DO NOT SCALE DRAWING	TINI QG, FEMALE RA RoHS				0D	