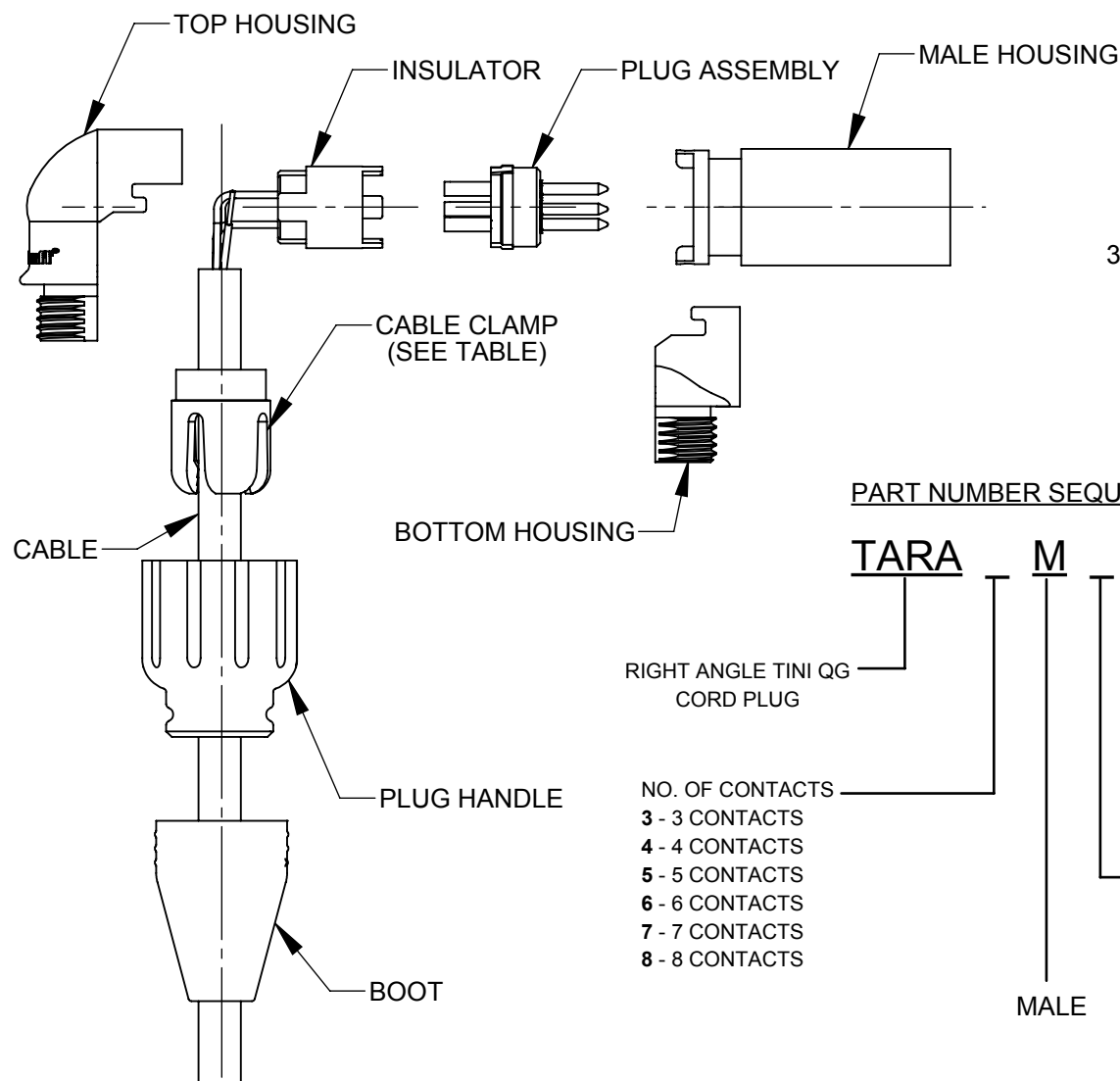
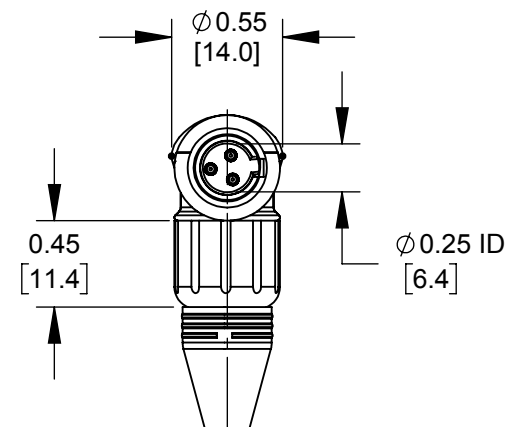
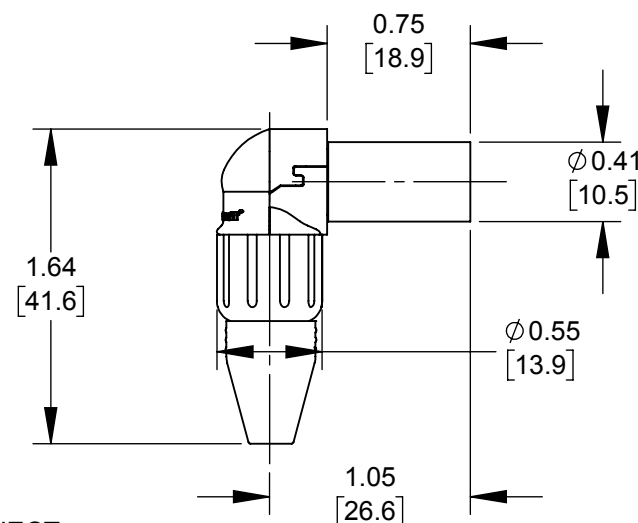
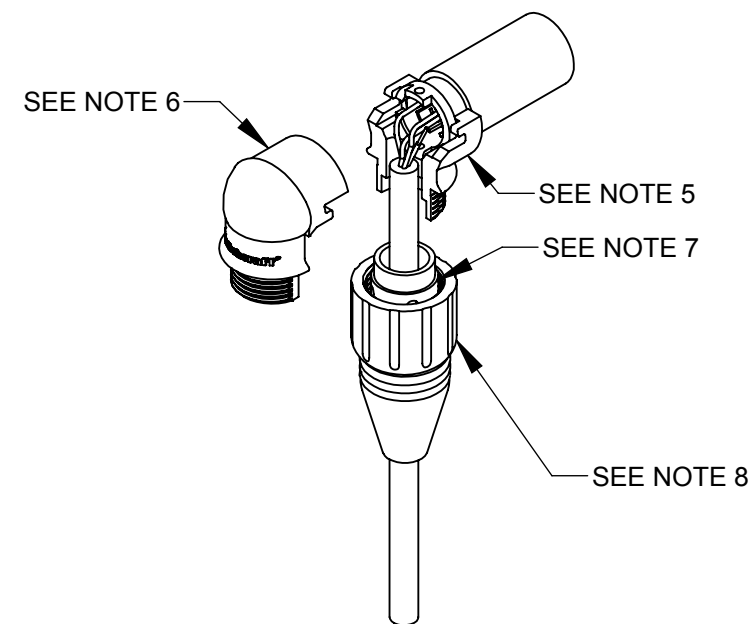
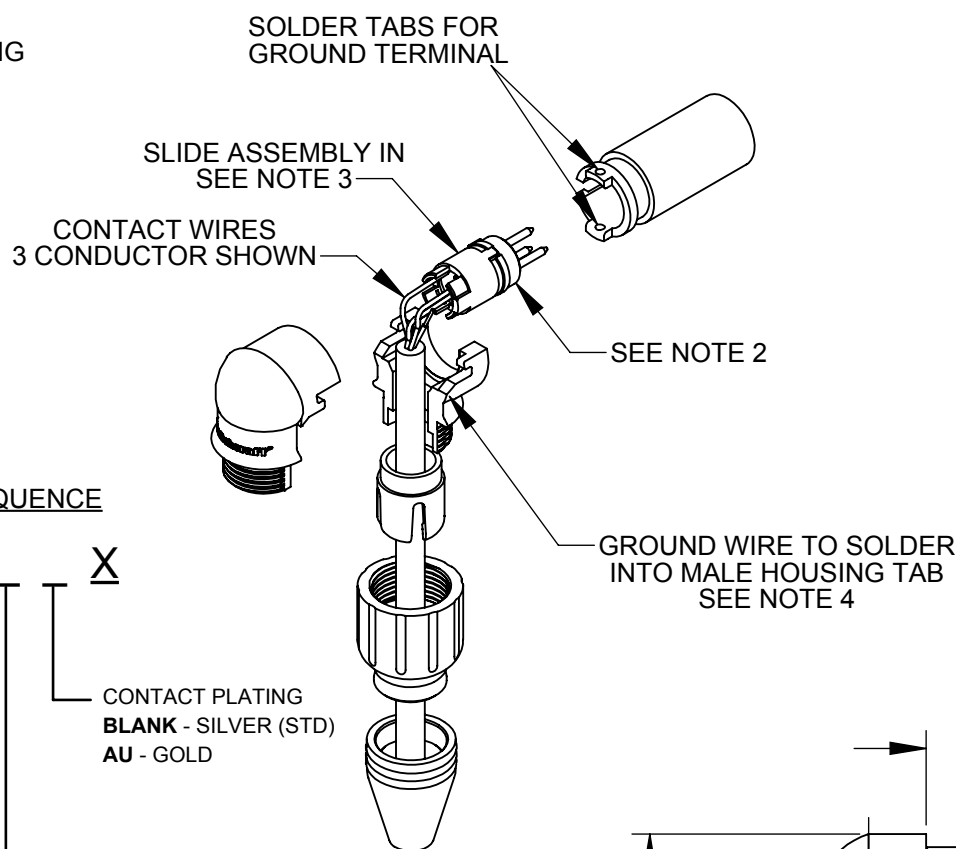




PART NUMBER SEQUENCE

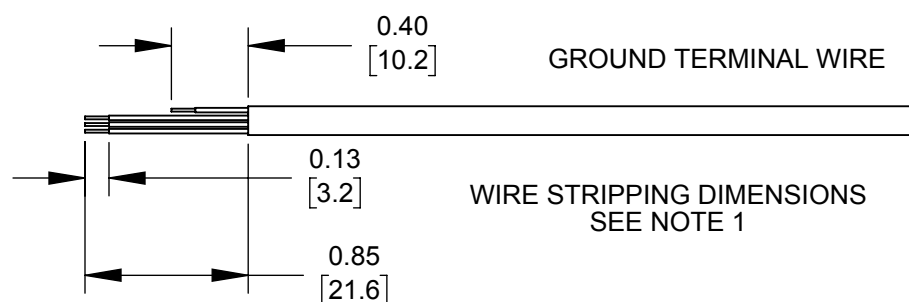
T	A	R	A	M	X
NO. OF CONTACTS				CONTACT PLATING	
3 - 3 CONTACTS				BLANK - SILVER (STD)	
4 - 4 CONTACTS				AU - GOLD	
5 - 5 CONTACTS				CABLE CLAMP SIZE (RANGE)	
6 - 6 CONTACTS				D - [0.110 - 0.135]	
7 - 7 CONTACTS				BLANK - [0.135 - 0.175]	
8 - 8 CONTACTS				L - [0.175 - 0.205]	

MALE



INSTRUCTIONS:

- 1) CUT THE WIRES ACCORDINGLY AS SHOWN ABOVE.
- 2) RUN IT THROUGH INSULATOR AND SOLDER THE CONTACT WIRES TO THE PLUG ASSEMBLY. CONNECT THE INSULATOR TO THE PLUG ASSEMBLY.
- 3) NOW SLIDE THE CONNECTED PLUG ASSEMBLY, INSULATOR INTO THE TINI QG HOUSING. MAKE SURE THAT THE PLUG ASSEMBLY IS BUTTED UP AGAINST THE FRONT OF THE TINI QG HOUSING.
- 4) SOLDER THE GROUND TERMINAL WIRE TO THE TINI QG HOUSINGS'S LOWER THRU HOLE AS SHOWN.
- 5) SLIDE THE BOTTOM PLASTIC HOUSING UP TOWARDS THE MALE HOUSING. THIS HOUSING CAN BE INSTALLED 90° ORIENTATED OTHER WAY IF PREFERRED.
- 6) DROP AND SLIDE THE TOP RIGHT ANGLE HOUSING INTO THE GROVE SUCH AS IT LATCHES WITH THE BOTTOM PLASTIC AND MALE HOUSING.
- 7) SLIDE THE CABLE CLAMP THROUGH THE CABLE INTO THE TOP/BOT HOUSINGS AS SHOWN.
- 8) SCREW THE PLUG HANDLE AND POP IN THE BOOT TO ASSEMBLE FULL PRODUCT.



WIRE STRIPPING DIMENSIONS
SEE NOTE 1

REV	ECO NUMBER	DATE	BY	APVD
0C	ADDED DIMENSIONS LAYOUT CHANGED	09/17/18	AM	*
0B	EDITED NOTES	03/10/17	AM	*
REV	ECO NUMBER	DATE	BY	APVD

REVISIONS

UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES [mm]
- TWO PLACE DECIMALS ±0.02 [0.5]
- THREE PLACE DECIMALS ±0.005 [0.13]

DO NOT SCALE DRAWING

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.

SIZE *		WIDTH *		MULT *		LBS/M *		TEMPER *		
FINISH *					MATERIAL *					
SPEC No. *					SPEC No. *					
FIRST USED ON *				SCALE 1:1		Switchcraft®				
DATE DRAWN		BY	CHKD		APVD					
01/03/17		AM	*		*		SHEET 1 OF 1			
			*		*					
NAME					PART No.				REV	
TINI QG, MALE RA, RoHS					TARA_MX SERIES_CD				0C	