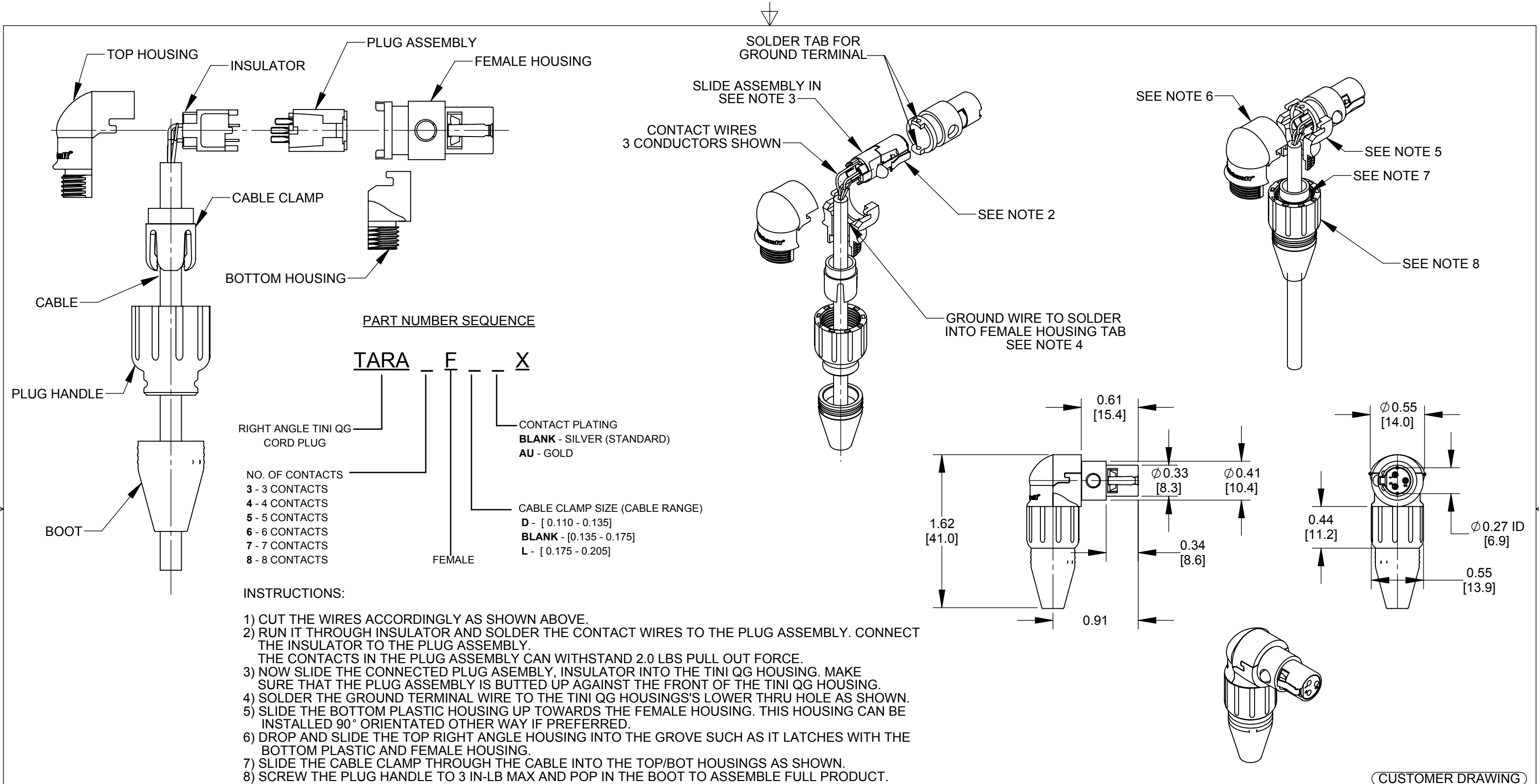




INSTRUCTIONS:

- 1) CUT THE WIRES ACCORDINGLY AS SHOWN ABOVE.
- 2) RUN IT THROUGH INSULATOR AND SOLDER THE CONTACT WIRES TO THE PLUG ASSEMBLY. CONNECT THE INSULATOR TO THE PLUG ASSEMBLY. THE CONTACTS IN THE PLUG ASSEMBLY CAN WITHSTAND 2.0 LBS PULL OUT FORCE.
- 3) NOW SLIDE THE CONNECTED PLUG ASSEMBLY, INSULATOR INTO THE TINI QG HOUSING. MAKE SURE THAT THE PLUG ASSEMBLY IS BUTTED UP AGAINST THE FRONT OF THE TINI QG HOUSING.
- 4) SOLDER THE GROUND TERMINAL WIRE TO THE TINI QG HOUSINGS'S LOWER THRU HOLE AS SHOWN.
- 5) SLIDE THE BOTTOM PLASTIC HOUSING UP TOWARDS THE FEMALE HOUSING. THIS HOUSING CAN BE INSTALLED 90° ORIENTATED OTHER WAY IF PREFERRED.
- 6) DROP AND SLIDE THE TOP RIGHT ANGLE HOUSING INTO THE GROVE SUCH AS IT LATCHES WITH THE BOTTOM PLASTIC AND FEMALE HOUSING.
- 7) SLIDE THE CABLE CLAMP THROUGH THE CABLE INTO THE TOP/BOT HOUSINGS AS SHOWN.
- 8) SCREW THE PLUG HANDLE TO 3 IN-LB MAX AND POP IN THE BOOT TO ASSEMBLE FULL PRODUCT.

CUSTOMER DRAWING

★ STAR SYMBOL DENOTES CRITICAL DIMENSION					THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.				
UNLESS OTHERWISE SPECIFIED					SIZE *	WIDTH *	MULT *	LBS/M *	TEMPER *
1. ALL DIMENSIONS IN INCHES - TWO PLACE DECIMALS ±0.01 - THREE PLACE DECIMALS ±0.005 - ANGLES ±1° - ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.					FINISH *	MATERIAL *			
2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002					SPEC No. *	SCALE 1:1			
3. REMOVE ALL BURRS					FIRST USED ON *	DATE DRAWN	BY	CHKD	APVD
DO NOT SCALE DRAWING					07/27/16	AM	*	*	*
REVISIONS					NAME				PART No.
					TINI QG, FEMALE RA RoHS				TARA_FX SERIES_CD
									REV
									0D